

MECHANICAL LOCKING AND THREAD SEALING

NYTEMP®

Prevailing Torque High Temp Locking Patch

NYTEMP® self-locking patch is comprised of high temperature polymer permanently bonded onto the threads of a fastener. When the NYTEMP® patch is engaged, it creates a wedge between the fastener and mating part, compressing the polymer and creating metal to metal contact opposite the patch. This metal to metal contact results in a positive resistance to vibration and loosening. Since this polymer has great memory characteristics, the locking element can be reused several times.



Technical Data – NYTEMP® Patch

- Color – orange (special colors available upon request)
- Dry Wedge – immediate locking
- Temperature Range -50°C (-70°F) to +232°C (+450°F)
- Shelf-Life indefinite

Typical Performance Results (M10 plain finish – IFI 524)

- Prevailing-On Torque 5.0 – 10.0 Nm
- First Removal Prevailing-Off Torque (without preload) min. 2.5 – 5.0 Nm
- Fifth Removal Prevailing-Off Torque min. 1.8 – 2.8 Nm

Advantages

- Reusable/adjustable
- Exceptional vibration resistance; Meets MIL-STD 1312-Rev. 7
- Resistant to lubricants, fuel, hydraulic fluids and most commercial solvents
- Can be applied to any size or thread configuration of a fastener
- Bonds to a broad range of fastener finishes

(continued)

INNOVATION™

Every fastening task comes with its own set of challenges – locking, sealing, high temperatures, thread contamination or any combination of these. When these challenges slow product development of the design process, Nylok engineers provide INNOVATION™ services – the knowledge and resources to uncover solutions that balance cost, manufacturability and environmental concerns.

As a supply chain partner, Nylok products serve a global network of customers in a diverse range of industries – automotive, aerospace/defense, heavy machinery/truck, electronics, weaponry and specialty applications. Nylok solves fastener problems from NASA applications to the small home appliance industry, processing more than 10 billion parts per year – the global leader in fastener processing.





NYTEMP®

Prevailing Torque High Temp Locking Patch

Advantages (continued)

- Complies with or exceeds IFI, DIN, Military and major OEM specifications
- Provides a seal for threads
- Parts are ready for assembly
- Precise thread coverage in every part
- Can be applied on external and internal threaded fasteners
- Is not affected by high humidity conditions
- Environmentally friendly/non-toxic
- 180° (standard) or 360° (optional) radial coverage
- Torque can be adjusted to meet specific applications
- Cost effective
- No metal removal to reduce fastener strength or performance
- Meets NASA low out gassing requirements
- Reduces FOD and Creep in aerospace applications

| COMPANY NAME | SPECIFICATIONS |
|----------------|---|
| GM | GM6189P+High Temp GMW16722 |
| DETROIT DIESEL | TES-113 |
| MILITARY | MIL - DTL - 18240F NASM25027 |
| NASA | SP - R - 0022A |
| IFI | IFI - 100/107 IFI - 124 IFI - 155 IFI - 524 IFI - 555 |
| ANSI | ANSI B.18.16.1M |



Global Headquarters Research & Development Processing Facility

15260 Hallmark Court
Macomb, MI 48042-4007
586.786.0100
sales@nylok.com
nylok.com

Processing Facilities

California
Anaheim, CA 92801-6738
714.635.3993 | 888.226.9565
ISO 9001:2015
QPL 18240
QSLM Approved
aerospacenylok.com

Illinois
Lincolnwood, IL 60712-3985
847.674.9680 | 800.446.5956
ISO 9001:2015
QPL 18240
nylok.com

New Jersey
Hawthorne, NJ 07506-0651
973.427.8555 | 800.276.9565
ISO 9001:2015
QPL 18240
aerospacenylok.com

Mexico
Apodaca, NL, Mexico 66645
+52 (81) 4162 4990
ISO 9001:2015
nylok.com



A Marmon/Berkshire Hathaway Company